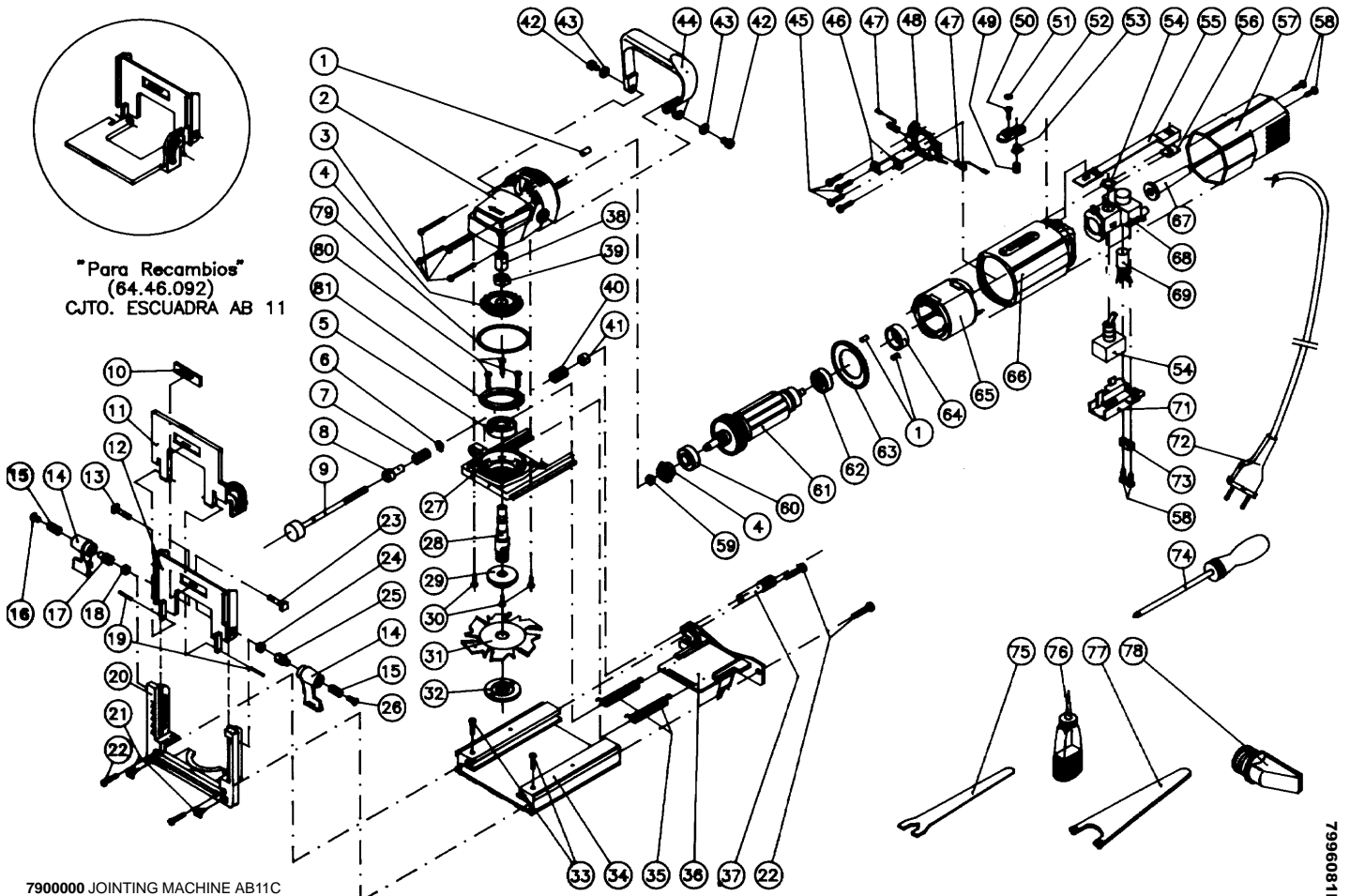


Technical information
Explosion drawing and parts list

Joining machine AB11C (Ref. 7900000)
Edition 940322B

Pos.	Code	Item	Pos.	Code	Item	Pos.	Code	Item
1	3504030	RUBBER PIN	32	1422087	BLADE FLANGE	61	7951070	ARMATURE ASS'Y 240 V.
2	7907063	GEAR HOUSING	33	6478001	SCREW M4X8PH	61	7951071	ARMATURE ASS'Y 110/127 V.
3	1270042	PAN HD. TAPPING SCREW 6X1 1/2 PH.BZ.	34	7906145	BASE	62	1210019	BALL BEARING 607-Z
4	7950095	GEARS SET (MG10)	35	1426032	SPRING	63	7903071	FAN GUIDE
5	4610022	BALL BEARING 6201-2RS	36	6403028	END COVER	64	1204003	BEARING HOLDER
6	1488028	RETAINING RING D.3,2	37	6429011	STOPPER	65	7955072	STATOR ASS'Y 220 V.
7	1426034	SPRING	38	7912028	SELF LUBRICATED BEARING A8X12X10	65	7955075	STATOR ASS'Y 240 V.
8	1402099	STOPPER CONTROL	39	7929027	NUT M.9	65	7955076	STATOR ASS'Y 110/127 V.
9	6403030	REGULATION STOPPER GAGE	40	1428029	NUT	66	1202071	MOTOR HOUSING (BLUE)
10	1416095	VIRUTEX LABEL	41	1403055	WASHER	67	8002043	CORD ARMOR
11	6407034	TILTABLE FRONT PART	42	1475027	HEX. SOCKET HD. CAP SCREW M. 10X15	68	1202044	SWITCH HOLDER
12	6407033	MOVABLE FRONT PART	43	4383009	WASHER	69	9168120	CAPACITOR
13	6477012	RIGHT SCREW	44	1402083	HANDLE	71	1203050	COVER
14	9502059	LEVER	45	2070007	PAN HD. TAPPING SCREW 6X7/8 PH.B.	72	1400051	CORD ASS'Y (AMERICA)
15	1426051	SPRING	46	1226013	BRUSH SPRING	72	5400025	CORD ASS'Y (EUROPE)
16	6673010	FLAT HD. SCREW M. 5X8 PH.	47	7917010	CARBON BRUSHES SET	73	4302025	CORD CLAMP
17	1422095	RIGHT NUT	48	7945034	BRUSH HOLDER ASS'Y	74	1499031	SCREW-DRIVER
18	6429028	RIGHT RING	49	1426033	SPRING	75	1323077	WRENCH
19	6488051	SPRING PIN D.2X15	50	4370046	PAN HD. TAPPING SCREW 4X3/8 PH.B.	76	1499032	OIL POT
20	6407032	FIXED FRONT PART	51	1203072	PUSH BUTTON COVER	77	1423086	WRENCH
21	6404053	RUBBER	52	1202088	PUSH BUTTON	78	6403029	DUST COLLECTION ATTACHMENT
22	6478002	SCREW M4X12 PH	53	1203054	PUSH BUTTON PAWL	79	1323078	WASHER E=0,2
23	6477013	LEFT SCREW	54	1215023	SWITCH	79	1323079	WASHER E=0,1
24	6429013	LEFT RING	54	6415027	SWITCH (110 V.)	80	8678008	SCREW M.4X10 PH.
25	1422094	LEFT NUT	55	1202076	TIE ROD	81	1323049	RETAINER
26	1473013	FLAT HD. SCREW M. 5X8 PH.	56	5434080	SWITCH PROTECTOR		6446092	FENCE ASS'Y
27	7906144	SLIDE	57	1202075	END COVER (BLUE)		7945184	LEVER SET (RIGHT) AB11C
28	7920053	GEAR SPINDLE	58	1970001	PAN HD. TAPPING SCREW 8X1/2 PH.B.		7945185	LEVER SET (LEFT) AB11C
29	1422086	BLADE HOLDER	59	7929026	NUT M.6		7993040	CARTON BOX
30	7978004	SCREW M.4X25 PH.	60	4410021	BALL BEARING 629-ZZ			
31	1440080	BLADE (081N/AB11)	61	7951069	ARMATURE ASS'Y 220 V.			

EXPLOSION DRAWING



AB11C

<u>Virutex</u>			
50 Hill Street, #509			
Southampton, NY 11968			
Phone: 1-800-868-9663			
Fax: 631-537-2396			
		<u>Model: AB11C</u>	
			2008
<u>POS.</u>	<u>CODE</u>	<u>ITEM</u>	<u>List price</u>
1	3504030	RUBBER PIN	\$1.00
2	7907063	GEAR HOUSING	\$31.25
3	1270042	PAN HD. TAPPING SCREW 6X1 1/2 PH.BZ.	\$1.00
4	7950095	GEARS SET (MG10)	\$85.00
5	4610022	BALL BEARING 6201-2RS	\$22.50
6	1488028	RETAINING RING D.3,2	\$1.00
7	1426034	SPRING	\$1.88
8	1402099	STOPPER CONTROL	\$5.06
9	6403030	REGULATION STOPPER GAGE	\$10.88
10	1416095	VIRUTEX LABEL	
11	6407034	TILTABLE FRONT PART use #6446092 ass'y	
12	6407033	MOVABLE FRONT PART use #6446092 ass'y	
13	6477012	RIGHT SCREW	\$1.00
14	9502059	LEVER (use #7945185 & 7945184 for ass'y set)	\$4.69
15	1426051	SPRING	\$1.13
16	6673010	RIGHT FLAT HD. SCREW M. 5X8 PH.	\$1.00
17	1422095	RIGHT NUT	\$5.25
18	6429028	RIGHT RING	\$1.88
19	6488051	SPRING PIN D.2XI5	\$1.88
20	6407032	FIXED FRONT PART	\$28.75
21	5404053	RUBBER	\$3.75
22	6478002	SCREW M4X12 PH	\$1.00
23	6477013	LEFT SCREW	\$1.00
24	6429013	LEFT RING	\$1.88
25	1422094	LEFT NUT	\$5.25
26	1473013	LEFT FLAT HD. SCREW M. 5X8 PH.	\$1.00
27	7907062	SLIDE (in future, use #7945256 Slide & Base set)	\$31.25
28	7920053	GEAR SPINDLE	\$30.00
29	1422086	BLADE HOLDER	\$15.00
30	7976004	SCREW M.4X25 PH.	\$1.88
31	AB-11B	BLADE (O8IN/ABI1)	\$58.00
32	1422087	BLADE FLANGE	\$19.69
33	6478001	SCREW M4X8PH	\$1.00
34	6407036	BASE (in future, use #7945256 Slide & Base set)	\$43.75
35	1426032	SPRING	\$2.81
36	6403028	END COVER	\$17.50
37	6429011	STOPPER	\$6.19
38	7912028	SELF LUBRICATED BEARING A8X12XIO	\$1.88
39	7929027	NUT M.9	\$1.88

AB11C

40	1428029	NUT	\$5.25
41	1403055	WASHER	\$1.88
42	1475027	HEX. SOCKET HD. CAP SCREW M. 10X15	\$1.69
43	4383009	WASHER	\$1.00
44	1402083	HANDLE	\$11.25
45	2070007	PAN HD. TAPPING SCREW 6X7/8 PH.B.	\$1.00
46	1226013	BRUSH SPRING	\$5.63
47	7917010	CARBON BRUSH	\$11.25
48	7945034	BRUSH HOLDER ASS'Y	\$15.00
49	1426033	SPRING	\$1.13
50	4370046	PAN HD. TAPPING SCREW 4X3/8 PH.B.	\$1.00
51	1203072	PUSH BUTTON COVER	\$1.00
52	1202088	PUSH BUTTON	\$1.00
53	1203054	PUSH BUTTON PAWL	\$1.00
54	1215023	SWITCH use #6415027	
54	6415027	SWITCH (110 V.)	\$30.00
55	1202076	TIE ROD	\$3.75
56	5434080	SWITCH PROTECTOR	\$1.88
57	1202075	END COVER (BLUE)	\$14.63
58	1970001	PAN HD. TAPPING SCREW 8X1/2 PH.B.	\$1.00
59	7929026	NUT M.6	\$1.88
60	4410021	BALL BEARING 629-ZZ	\$9.38
61	7951069	ARMATURE ASS'Y 220V use #7951071	
61	7951070	ARMATURE ASS'Y 240V use #7951071	
61	7951071	ARMATURE ASS'Y 110/127 V.	\$89.00
62	1210019	BALL BEARING 607-Z	\$9.38
63	1202052	FAN GUIDE	\$6.00
64	1204003	BEARING HOLDER	\$2.81
65	7955072	STATOR ASS'Y 220 V. (use #7955076)	
65	7955075	STATOR ASS'Y 240 V. (use #7955076)	
65	7955076	STATOR ASS'Y 110/127 V.	\$79.00
66	1202071	MOTOR HOUSING (BLUE)	\$37.31
67	8002043	CORD ARMOR	\$4.69
68	1202044	SWITCH HOLDER	\$9.00
69	5468096	CAPACITOR	\$20.00
70	1268033	TERMINAL	\$1.88
71	1203050	COVER	\$3.75
72	1400051	CORD ASS'Y (AMERICA)	\$23.75
72	5400025	CORD ASS'Y (EUROPE) use #1400051	
73	4302025	CORD CLAMP	\$1.88
74	1499031	SCREW-DRIVER	
75	1323077	WRENCH	\$7.13
76	1499032	OIL POT	
77	1423086	WRENCH (to change the blade)	\$12.19
78	6403029	DUST COLLECTION ATTACHMENT	\$15.00
79	1323078	WASHER E=0,2	\$2.25
79	1323079	WASHER E=0,I	\$1.88
80	8678008	SCREW M.4X10 PH.	\$1.00
81	1323049	RETAINER	\$1.88

AB11C

	6446073	STANDARD VACUUM CONNECTOR	
	6446092	FENCE ASS'Y (Assembled) (Including #10, 11, 12, 19)	\$35.00
	7993040	CARTON BOX	
	0910076	FLEXIBLE PIPE	
	7945256	SLIDE & BASE SET (including #27 & 34)	\$60.00
	7945184	RIGHT LEVER SET (including #13, 14, 15, 16, 17, 18)	\$15.00
	7945185	LEFT LEVER SET (including #14, 15, 23, 24, 25, 26)	\$15.00