

EB25 Trimming station

33	2080002	WASHER	\$1.00
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34	4406090	LOWER SLIDE	\$32.50
35	1270021	PAN HD. TAPPING SCREW 6X1 3/4 PH.B.	\$1.00
36	4424048	END COVER	\$3.75
37	4403015	BRUSHES COVER	\$15.00
38	1634031	DISTRIBUTING BOX SUPPORT	\$4.50
40	1217006	CARBON BRUSHES SET	\$15.00
41	1226013	BRUSH SPRING	\$5.63
42	4445005	HOUSING ASS'Y	\$38.75
43	1655040	STATOR ASS'Y (220 V.)	\$42.50
44	1204003	BEARING HOLDER	\$2.81
45	3581004	TOOTHED WASHER "A" D.3	\$1.00
46	1210019	BALL BEARING 607-Z	\$9.38
47	1270019	PAN HD. TAPPING SCREW 6X67 PH.B.	\$1.00
48	4451042	ARMATURE ASS'Y 220 V.	\$93.75
49	1180003	WASHER	\$1.00
50	9075003	HEX. SOCKET HD. CAP SCREW M. 8X35	\$0.94
51	4406092	SLIDES HOLDER	\$36.25
52	3873004	FLAT HD. SCREW M. 6X15	\$1.00
53	4427009	RETAINING WASHER	\$2.25
54	4424058	RIGHT COVER	\$43.75
55	2375001	HEX. SOCKET HD. CAP SCREW M. 8X15	\$1.88
56	2023036	WASHER	\$1.88
57	1675036	HEX. SOCKET SET SCREW M. 8X30	\$2.44
58	2023020	SPRING WASHER	\$0.94
59	4488022	RETAINING RING	\$0.94
60	3510010	BALL BEARING 6000-ZZ	\$11.25
61	4406094	BASE PLATE	\$68.75
62	3570026	PAN HD. TAPPING SCREW 6X1 1/4 PH.B.	\$1.00
63	7575008	HEX. SOCKET HD. CAP SCREW M. 6X25	\$1.00
64	4487030	PULLEY	\$21.25
65	1688030	SPRING PIN D.2X10	\$1.00
66	4420028	SCD. PULLEY SHAFT	\$17.50
67	4433091	RETAINER	\$3.75
68	4487027	PULLEY	\$16.25
69	4487025	SPROCKET GEAR	\$22.50
69	6346224	PULLEY ASS'Y (including #66, 68, & 69-Sprocket gear)	\$38.75
70	4427035	REGULATING SHAFT	\$13.13
71	1185003	HEX. NUT M.8	\$1.00
72	6625024	KNOB	\$8.75
73	1383003	WASHER AET D.6,4	\$1.00
74	1683004	DISC SPRING	\$1.88
75	4429071	ROD (make sure to order #2, 74, & 76 because they break easily)	\$22.50
76	7288052	O-RING	\$1.88
77	4368022	PILLAR TERMINAL	\$1.88
78	3885004	SELF-LOCKING HEX. NUT N.8	\$1.88
79	4302039	DISC	\$1.13
80	3570032	PAN HD. TAPPING SCREW 6X1 PH.BZ.	\$1.88
81	4302025	CORD CLAMP	\$1.00
82	6346163	UPPER-CLEANER (use #6346187 Cleaner Kit)	\$0.00

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83	6346164	CLEANER (LOWER) (use #6346187 Cleaner Kit)	\$0.00
	6346187	CLEANER KIT FOR AK97 (including #82 & 83)	\$25.00
84	6346225	MOTOR ASS'Y WITH CORD AK97	\$265.00
	4494077	CARTON PACKING	

Technical information

Explosion drawing and parts list

Trimming unit AK97 for EB15-2, EB25 EB30 (Ref. 6346051)

(*) Parts not mounted in the current version

Pos.	Code	Vrs. Serie	Item	Pos.	Code	Vrs. Serie	Item
1	1602031		DISTRIBUTING BOX	* 68	6346224		PULLEY ASS'Y
2	4424049		DISC	69	6346224		PULLEY ASS'Y
3	4487056		BELT AK-97	70	4427035		REGULATING SHAFT
4	4487024		PULLEY	71	1185003		HEX. NUT M.8
5	1370002		PAN HD. TAPPING SCREW 6X3/8 PH.BZ.	72	6625024		KNOB
6	1233029		RETAINER	73	1383003		WASHER AET D.6,4
7	2310003		BALL BEARING 6002-ZZ	74	1683004		DISC SPRING
8	4424061		LEFT COVER	75	4429071		ROD
9	8002043		CORD ARMOR	76	7288052		O-RING
10	4420047		SHAFT	77	4368022		PILLAR TERMINAL
11	1688015		RETAINING RING D.12	78	3885004		SELF-LOCKING HEX. NUT M.8
12	1970001		PAN HD. TAPPING SCREW 8X1/2 PH.B.	79	4302039		DISC
13	4483006		DISC SPRING	80	3570032		PAN HD. TAPPING SCREW 6X1 PH.BZ.
14	4010005		BALL BEARING 6001	81	4302025		CORD CLAMP
15	1688035		CENTERING COLLAR	82	6346163		UPPER CLEANER
16	4406093		BLADE HOLDER CASTING	83	6346164		CLEANER (LOWER)
17	4424057		BLADE GUARD	84	6346225		MOTOR ASS'Y WITH CORD AK97
18	6478001	B0	SCREW M4X8PH	S/P	4494077		CARTON PACKING
* 18 -	2070004		PAN HD. TAPPING SCREW 6X1/4 PH.BZ	S/P -	6346187		CLEANER KIT FOR AK97
19	4427036		ECCENTRIC SHAFT				
20	4410021		BALL BEARING 629-ZZ				
21	4475024		HEX. SOCKET FLAT HD. SCREW M. 5X10				
22	4475051		HEX. SOCKET SET SCREW M.5X8				
23	4420046		BLADE HOLDER SHAFT				
24	4445006		CORD ASS'Y				
25	4404015		O-RING				
26	4430076		BLADES SET (AK97)				
27	8575010		HEX. SOCKET HD. CAP SCREW M. 4X8				
28	4475044		HEX. SOCKET HD. CAP SCREW M. 4X15				
29	1633044		CLAMP BAR				
30	1626041		SPRING				
31	4406089		UPPER SLIDE				
32	4406091		HOLDDOWN BRACKET				
33	2080002		WASHER				
34	4406090		LOWER SLIDE				
35	1270021		PAN HD. TAPPING SCREW 6X1 3/4 PH.B.				
36	4424048		END COVER				
37	4403015		BRUSHES COVER				
38	1634031		DISTRIBUTING BOX SUPPORT				
* 39	6368065		CAPACITOR				
40	1217006		CARBON BRUSHES SET				
41	1226013		BRUSH SPRING				
42	4445005		HOUSING ASS'Y				
43	1655040		STATOR ASS'Y (220 V.)				
44	1204003		BEARING HOLDER				
45	3581004		TOOTHED WASHER «A» D.3				
46	1210019		BALL BEARING 607-Z				
47	1270019		PAN HD. TAPPING SCREW 6X67 PH.B.				
48	4451042		ARMATURE ASS'Y 220 V.				
49	1180003		WASHER				
50	9075003		HEX. SOCKET HD. CAP SCREW M. 8X35				
51	4406092		SLIDES HOLDER				
52	3873004		FLAT HD. SCREW M. 6X15				
53	4427009		RETAINING WASHER				
54	4424058		RIGHT COVER				
55	2375001		HEX. SOCKET HD. CAP SCREW M. 8X15				
56	2023036		WASHER				
57	1675036		HEX. SOCKET SET SCREW M.8X30				
58	2023020		SPRING WASHER				
59	4488022		RETAINING RING				
60	3510010		BALL BEARING 6000-ZZ				
61	4406094		BASE PLATE				
62	3570026		PAN HD. TAPPING SCREW 6X1 1/4 PH.B.				
63	7575008		HEX. SOCKET HD. CAP SCREW M. 6X25				
64	4487030		PULLEY				
65	1688030		SPRING PIN D.2X10				
* 66	6346224		PULLEY ASS'Y				
67	4433091		RETAINER				



