

VIRUTEX

50 HILL STREET # 509
South Hampton, NY 11968
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Model: AK97N

TRIMMING UNIT AK97 FOR EB5C/EB10C # 5145545

**2008
List
Price**

<u>POS.</u>	<u>CODE</u>	<u>DESCRIPTION</u>	
1	6351158	ARMATURE ASS'Y(230V)	\$74.00
2	4424049	DISC	\$1.10
3	4487056	BELT	\$7.30
4	4487024	PULLEY	\$13.00
5	1370002	PAN HD. TAPPING SCREW 6X3/8 PH.B.	\$1.00
6	1233029	RETAINER	\$1.22
7	2310003	BALL BEARING	\$8.28
8	4424061	LEFT COVER	\$42.98
9	1270047	PAN HD. TAPPING SCREW 6X57 PH.B	\$1.00
10	4420047	SHAFT	\$15.40
11	1688015	RETAINING RING	\$1.00
13	4483006	DISC SPRING	\$1.00
14	4010005	BALL BEARING 6001 2RS	\$6.00
15	1688035	CENTERING COLLAR	\$1.00
16	4406093	BLADE HOLDER CASTING	\$33.20
17	4424057	BLADE GUARD	\$3.60
18	6478001	SCREW M. 4X8 PH	\$1.00
19	4427036	ECCENTRIC SPACER	\$4.34
20	4410021	BALL BEARING 629-ZZ	\$5.20
21	4475024	HEX. SOCKET FLAT HD. SCREW M 5X10	\$1.00
22	4475051	HEX SOCKET SET SCREW M. 5X8	\$1.00
23	4420046	BLADE HOLDER SHAFT	\$21.80
24	3885004	SELF LOCKING HEX. NUT M.8	\$1.00
25	4404015	O-RING	\$1.00
26	4430076	SET 2 CIRCULAR BLADES	\$95.00
27	8575010	HEX.SOCKET HD CAP SCREW M.4X8	\$1.00
28	4475044	HEX. SOCKET HD. CAP SCREW M.4X15	\$1.00
29	1633044	CLAMP BAR	\$1.80
30	1626041	SPRING	\$1.42
31	4406089	UPPER SLIDE	\$26.20
32	5107007	HOLD DOWN BRACKET	\$16.80
33	2080002	WASHER D.6.4X12.2X0.8	\$1.00
34	4406090	LOWER SLIDE	\$26.20
35	3581004	TOOTHED WASHER D.3	\$1.00
36	1210019	BALL BEARING 607 Z	\$4.40
37	1204003	BEARING HOLDER	\$1.40
38	3070036	PAN HD. TAPPING SCREW 8X5/8 PH BZ	\$1.00

39	6355156	STATOR ASS'Y (230V)	\$38.00
40	7917010	CARBON BRUSHES SET	\$15.00
41	1226013	BRUSH SPRING	\$2.58
42	2070007	PAN HD. TAPPING SCREW 6X7/8 PH BZ	\$1.00
43	4445006	CORD ASS'Y	\$5.20
44	7945034	BRUSH HOLDER ASS'Y	\$9.40
45	8545466	MOTOR HOUSING	\$12.40
46	8502427	COVER	\$3.80
47	4368022	PILLAR TERMINAL	\$1.00
48	8502428	SUPPORT	\$5.60
49	1180003	WASHER D. 8.4 DIN 125	\$1.00
50	9075003	HEX. SOCKET HD. CAP SCREW M 8X35	\$1.00
51	4406092	SLIDES HOLDER	\$51.00
52	3873004	FLAT HD. SCREW M. 6X15	\$1.00
53	4427009	RETAINING WASHER	\$1.40
54	4424058	RIGHT COVER	\$42.00
55	2375001	HEX. SOCKET HD. CAP SCREW M 8X15	\$1.00
56	2023036	WASHER	\$1.00
57	1675036	HEX. SOCKET SET SCREW M. 8X30	\$1.00
58	2023020	SPRING WASHER	\$1.00
59	4488022	RETAINING RING	\$1.00
60	3510010	BALL BEARING 6000-ZZ	\$5.20
61	1606060	BASE PLATE	\$82.00
62	3570026	PAN HD. TAPPING SCREW 6X1 1/4 PH.B.	\$1.00
63	7575008	HEX. SOCKET HD. CAP SCREW M. 6X25	\$1.00
64	4487030	PULLEY	\$11.22
65	1688030	SPRING PIND. 2X10	\$1.00
66	6346163	UPPER CLEANER	\$5.62
67	4433091	RETAINER	\$3.22
68	6346164	LOWER CLEANER	\$5.62
69	6346224	PULLEY ASS'Y	\$29.00
70	4427035	REGULATING SHAFT	\$6.00
71	1185003	HEX. NUT M.8	\$1.00
72	6625024	KNOB	\$6.00
73	1383003	WASHER AET D. 6.4	\$1.00
74	1683004	DISC SPRING D.6.2	\$1.00
75	4429071	ROD	\$8.80
76	7288052	O-RING D.6	\$1.00
77	8502426	MOTOR COVER	\$11.00
78	5145547	MOTOR ASS'Y AK97NW	\$265.00
79	1634023	MICROSWITCH LEVER	\$6.00
80	1629062	MICROWITCH DETECTOR	\$4.00
81	1669006	MICROSWITCH	\$78.00
82	1634009	MICROSWITCH HOLDER	\$5.00
83	3883002	WASHER AET D.4.3	\$1.00
84	1472017	PAN HD. SCREW M. 4X15 PH.	\$1.00
85	7085008	HEX NUT M.5	\$1.00
	4494077	CARTON PACKING	\$5.00
	6346187	BEARING CLEANER KIT	\$25.00

Technical information
Explosion drawing and parts list

Trimming unit AK97N for EB5C, EB10C (Ref. 5145545)
Edition 030729A0

Pos.	Code	Item	Pos.	Code	Item	Pos.	Code	Item
1	6351158	ARMATURE ASS'Y (230 V.)	69	6346224	PULLEY ASS'Y	79	1634023	MICROSWITCH LEVER
2	4424049	DISC	70	4427035	REGULATING SHAFT	80	1629062	MICROSWITCH DETECTOR
3	4487056	BELT	71	1185003	HEX. NUT M.8	81	1669006	MICROSWITCH
4	4487024	PULLEY	72	6625024	KNOB	82	1634009	MICROSWITCH HOLDER
5	1370002	PAN HD. TAPPING SCREW 6X3/8 PH.BZ.	73	1383003	WASHER AET D.6.4	83	3883002	WASHER AET D.4.3
6	1233029	RETAINER	74	1683004	DISC SPRING D.6.2	84	1472017	PAN HD. SCREW M.4X15 PH.
7	2310003	BALL BEARING 6002-ZZ	75	4429071	ROD	85	7085008	HEX. NUT M.5
8	4424061	LEFT COVER	76	7288052	O-RING D.6		4494077	CARTON PACKING
9	1270047	PAN HD. TAPPING SCREW 6X57 PH.B.	77	8502426	MOTOR COVER		6346187	BEARINGS CLEANER KIT
10	4420047	SHAFT	78	5145547	MOTOR ASS'Y AK97NW			
11	1688015	RETAINING RING						
13	4483006	DISC SPRING						
14	4010005	BALL BEARING 6001 2RS						
15	1688035	CENTERING COLLAR						
16	4406093	BLADE HOLDER CASTING						
17	4424057	BLADE GUARD						
18	6478001	SCREW M.4X8 PH.						
19	4427036	ECCENTRIC SPACER						
20	4410021	BALL BEARING 629-ZZ						
21	4475024	HEX. SOCKET FLAT HD. SCREW M.5X10						
22	4475051	HEX. SOCKET SET SCREW M.5X8						
23	4420046	BLADE HOLDER SHAFT						
24	3885004	SELF-LOCKING HEX. NUT M.8						
25	4404015	O-RING						
26	4430076	SET 2 CIRCULAR BLADES						
27	8575010	HEX. SOCKET HD. CAP SCREW M.4X8						
28	4475044	HEX. SOCKET HD. CAP SCREW M.4X15						
29	1633044	CLAMP BAR						
30	1626041	SPRING						
31	4406089	UPPER SLIDE						
32	5107007	HOLDDOWN BRACKET						
33	2080002	WASHER D.6.4X12.2X0.8						
34	4406090	LOWER SLIDE						
35	3581004	TOOTHED WASHER D.3						
36	1210019	BALL BEARING 607 Z						
37	1204003	BEARING HOLDER						
38	3070036	PAN HD. TAPPING SCREW 8X5/8 PH. BZ.						
39	6355156	STATOR ASS'Y (230 V.)						
40	7917010	CARBON BRUSHES SET						
41	1226013	BRUSH SPRING						
42	2070007	PAN HD. TAPPING SCREW 6X7/8 PH.BZ.						
43	4445006	CORD ASS'Y						
44	7945034	BRUSH HOLDER ASS'Y						
45	8545466	MOTOR HOUSING						
46	8502427	COVER						
47	4368022	PILLAR TERMINAL						
48	8502428	SUPPORT						
49	1180003	WASHER D.8.4 DIN125						
50	9075003	HEX. SOCKET HD. CAP SCREW M.8X35						
51	4406092	SLIDES HOLDER						
52	3873004	FLAT HD. SCREW M.6X15						
53	4427009	RETAINING WASHER						
54	4424058	RIGHT COVER						
55	2375001	HEX. SOCKET HD. CAP SCREW M.8X15						
56	2023036	WASHER						
57	1675036	HEX. SOCKET SET SCREW M.8X30						
58	2023020	SPRING WASHER						
59	4488022	RETAINING RING						
60	3510010	BALL BEARING 6000-ZZ						
61	1606060	BASE PLATE						
62	3570026	PAN HD. TAPPING SCREW 6X1 1/4 PH.B.						
63	7575008	HEX. SOCKET HD. CAP SCREW M.6X25						
64	4487030	PULLEY						
65	1688030	SPRING PIN D.2X10						
66	6346163	UPPER CLEANER						
67	4433091	RETAINER						
68	6346164	LOWER CLEANER						

EXPLOSION DRAWING - 030729A

